# Fusion3 EDGE 3D Printer

# ADVANCED TOPICS: ALTERNATE SLICERS

**Revision 6/21/2023** 

# **USING ALTERNATE SLICERS WITH EDGE**

Information on alternate slicers and how to use them with EDGE

### INTRODUCTION

You may encounter situations where Fusion3's officially supported slicer doesn't meet your needs. We think these situations are rare, but in order to provide our customers with the most capability and the best user experience, we're documenting some alternate slicers here.

PLEASE NOTE that we DO NOT OFFICIALLY SUPPORT any of these slicers. Use them at your own risk.

### **LIMITATIONS**

Use of alternate slicers come with some limitations you need to be aware of:

- Fusion3's technical support will be limited to providing a limited set of material profiles for alternate slicers. If you encounter an issue or need help with the software, we will not be able to assist you.
- Fusion3 makes no guarantee that all materials will be supported in these alternate slicers.
- Fusion3 makes no guarantee of performance or suitability for a particular purpose of these alternate slicers.
- As we continue to add materials to our "tested & approved" database, we make no guarantee these
  materials will be added in alternate slicers.
- You must purchase (if applicable) or download these alternate slicers on your own. Fusion3 cannot sell them to you.

## **FUSION3 REACTOR**

REACTOR was Fusion3's official slicer before June 2023. Fusion3 is able to offer limited support (questions, issues, license key issues) through June 2024.

REACTOR is no longer available for purchase, but if you already have a copy you are welcome to continue to use it.

### SIMPLIFY3D V 4.1.2

Website: <a href="https://www.simplify3d.com/">https://www.simplify3d.com/</a>

For the latest profiles visit: <a href="https://github.com/Fusion3-Design/fusion3\_s3d\_prof/releases">https://github.com/Fusion3-Design/fusion3\_s3d\_prof/releases</a>

### SIMPLIFY3D V5+

Website: <a href="https://www.simplify3d.com/">https://www.simplify3d.com/</a>

Fusion3 has never used S3D v5 or higher. Some users report their v4 profiles work fine, while others report some print issues. We can provide no assistance or guidance for this software.

### **PRUSASLICER**

Website: https://www.prusa3d.com/page/prusaslicer\_424/

Prusaslicer is replaced by f3slic3r. Its use is deprecated and no longer recommended.

## **CURA**

Cura is not supported for any Fusion3 product. If you encounter profiles for Cura for our products, **we did not make them**. Use them at your own risk.